



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4029-041
Job Sheet 174814



Part No: D4029-041

Job Qty: 4 ea

Part Name: Webbing (Long Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 4/17/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 10.01.12 verified by:EC IPP Rev:B rev.A as per dwg DD 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		4/17/18	0.00	0.00	Purchasing		AT 18/09/26
110	Packaging	4 pcs		4/17/18	0.00	0.00	Packaging2		AT 18/09/26
120	QC	4 pcs		4/17/18	0.00	0.00	QC6		38
130	Packaging	4 pcs		4/17/18	0.00	0.00	Packaging3-2	5.498	APR 30 2018 DAS
140	QC21-SA	4 Ea		4/17/18	0.00	0.00	QC21		APR 20 2018 6

Part Op 100 - Issue P/O: 39397 Fabricate D4029-041 as per Dwg D4029 Possible Supplier: Aerotex or Tulmar
Descriptions: 110 - Ensure Material Release Note is attached

MAR 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4029-041P	Webbing (Long Basket)	4 pcs (1 ea)	100-Purchasing	5065906

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4029-041P	4	0	0

Part Specifications

Specifications could not be found.

Plex 3/22/18 7:53 AM dart.lavoie.chantal



Container No: **S065815**



Webbing (Long Basket)

PART NO: **D4029-041**

Serial No/Batch: **S065815**

Revision:

Operation:

Change No:

Packaging

Dart Aerospace Ltd.

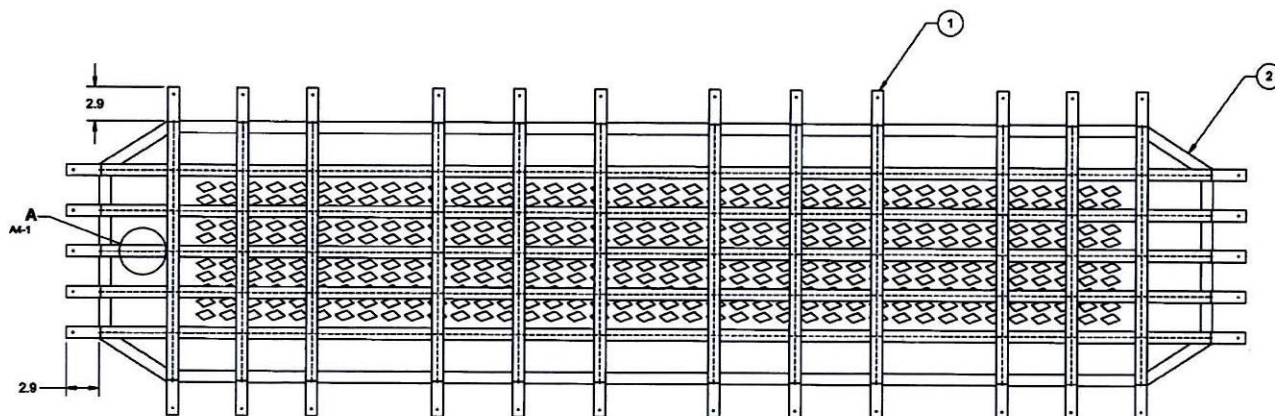
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 04/26/18

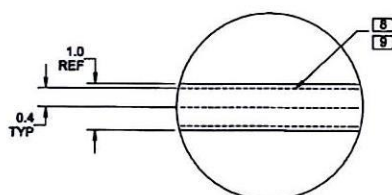
Job No: 174814

xy

ITEM	QTY	P/N	DESCRIPTION
	X	D4029-041	WEBBING (LONG BASKET)
1	1	D4029-1	WEBBING (LONG BASKET)
2	1	D4029-5	MESH PANEL (LONG BASKET)



D4029-041 WEBBING (LONG BASKET)



**DETAIL A:
TYPICAL MESH-TO-WEBBING STITCH PATTERN**
C7-1
C7-2

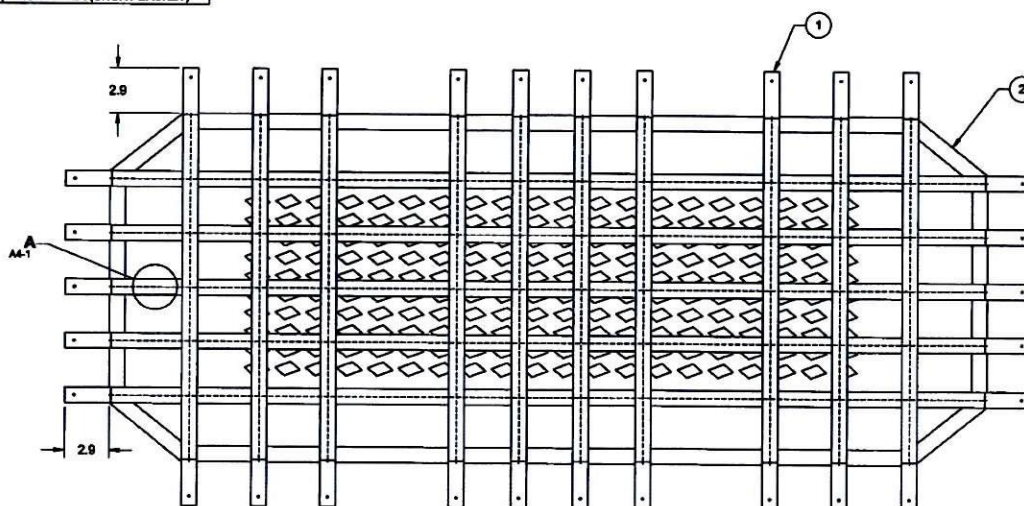
- NOTES:**
- 1) MATERIAL: THREAD - BLACK, SIZE F
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.04 lbs
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
 - 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

RELEASED
2017-06-07
ECN 17-580

B	ADD -54-7; ADD -54-7 MESH TO -0411/043; -1/3 WAS -0411-043 AT REV. A, REF CIR 15-80	VS	15.12.17
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D4029	SHEET 1 OF 6
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEBBING, 350 BASKET	NTS
DATE	15.12.17	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE FOR THE EXTENDED COMMUNITY THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT PERMISSION IN WRITING	

APPROVED

ITEM	QTY	P/N	DESCRIPTION
	X	D4029-043	WEBBING (SHORT BASKET)
1	1	D4029-3	WEBBING (SHORT BASKET)
2	1	D4029-7	MESH PANEL (SHORT BASKET)



D4029-043 WEBBING (SHORT BASKET)

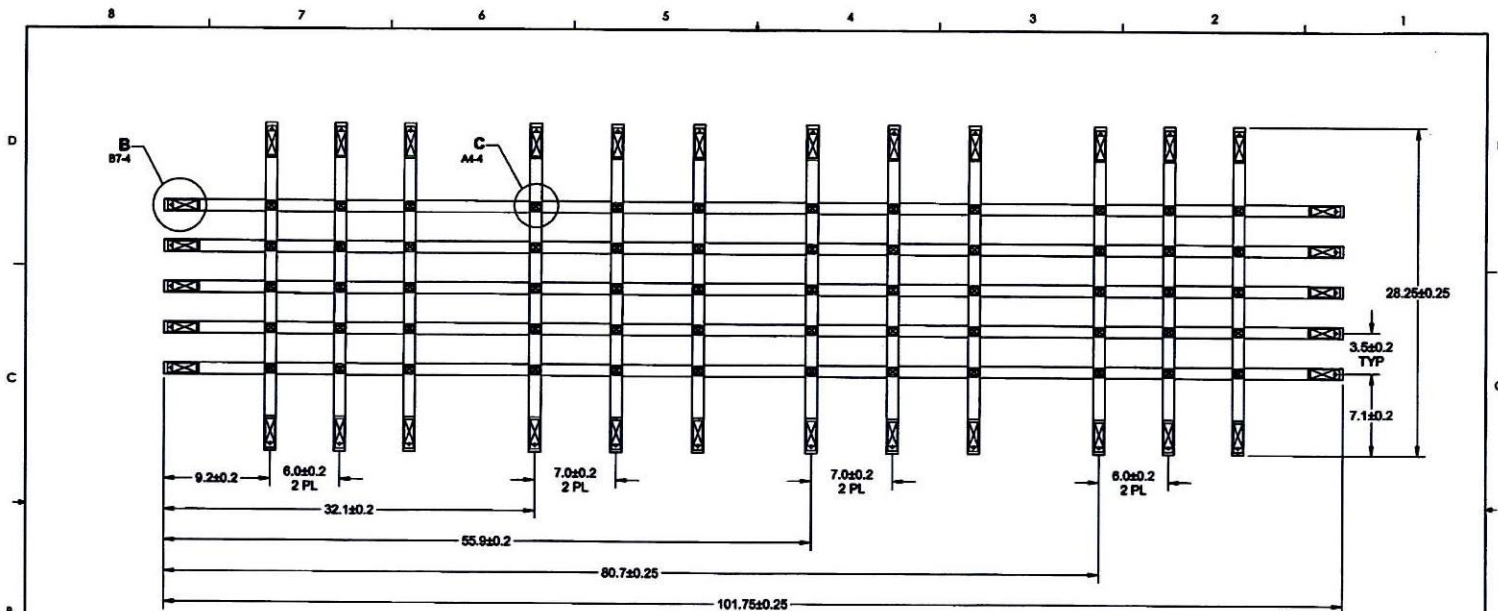
NOTES:

- 1) MATERIAL: THREAD - BLACK, SIZE F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.11 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 6-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

RELEASED
2017-06-07

APPROVED

DESIGN	VS	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DO	D4029	SHEET 2 OF 6
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEBBING, 350 BASKET	NTS
DATE	15.12.17	COPYRIGHT © 2010 BY DART AEROSPACE LTD	



D4029-1 WEBBING (LONG BASKET)

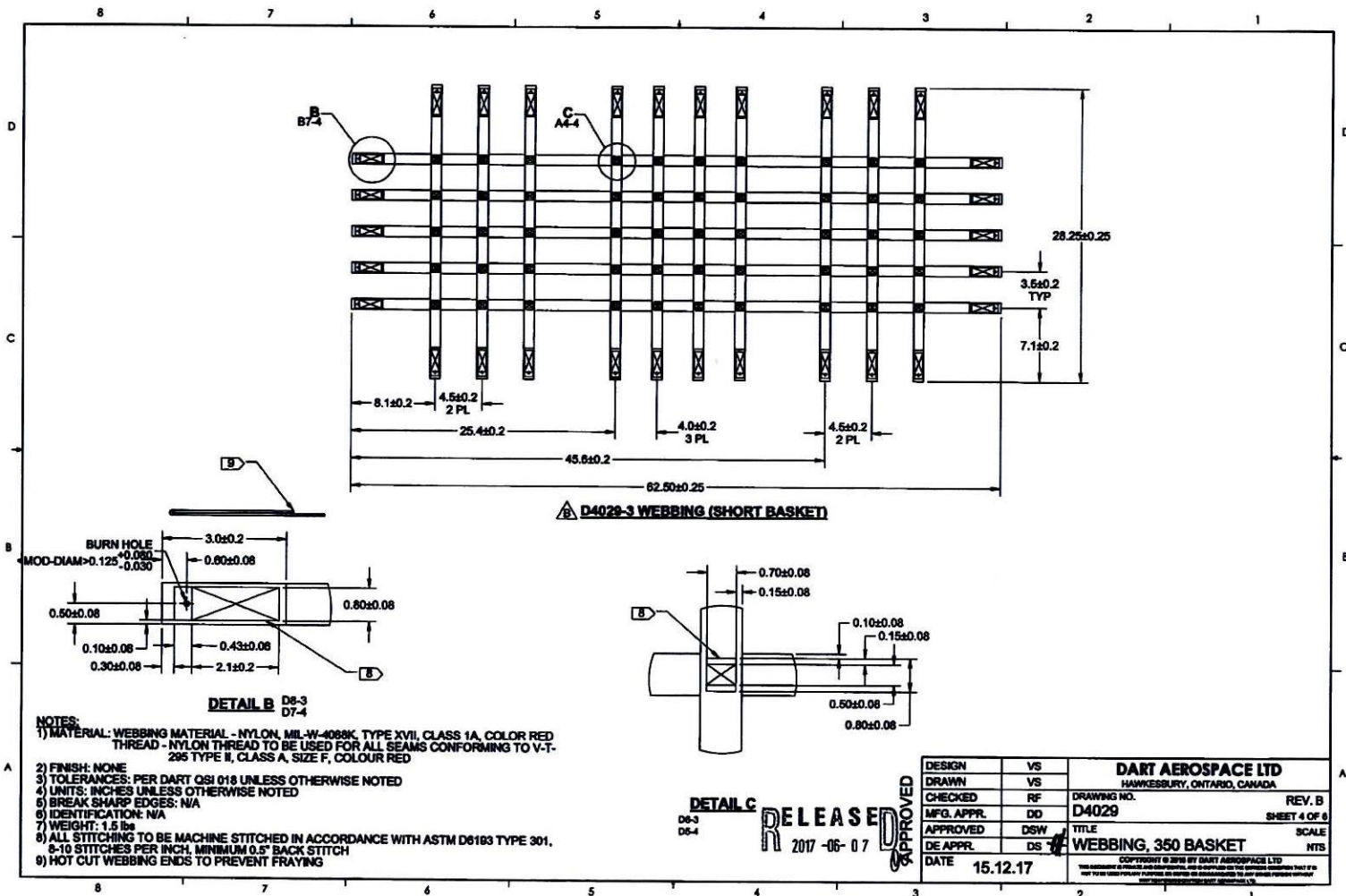
NOTES:

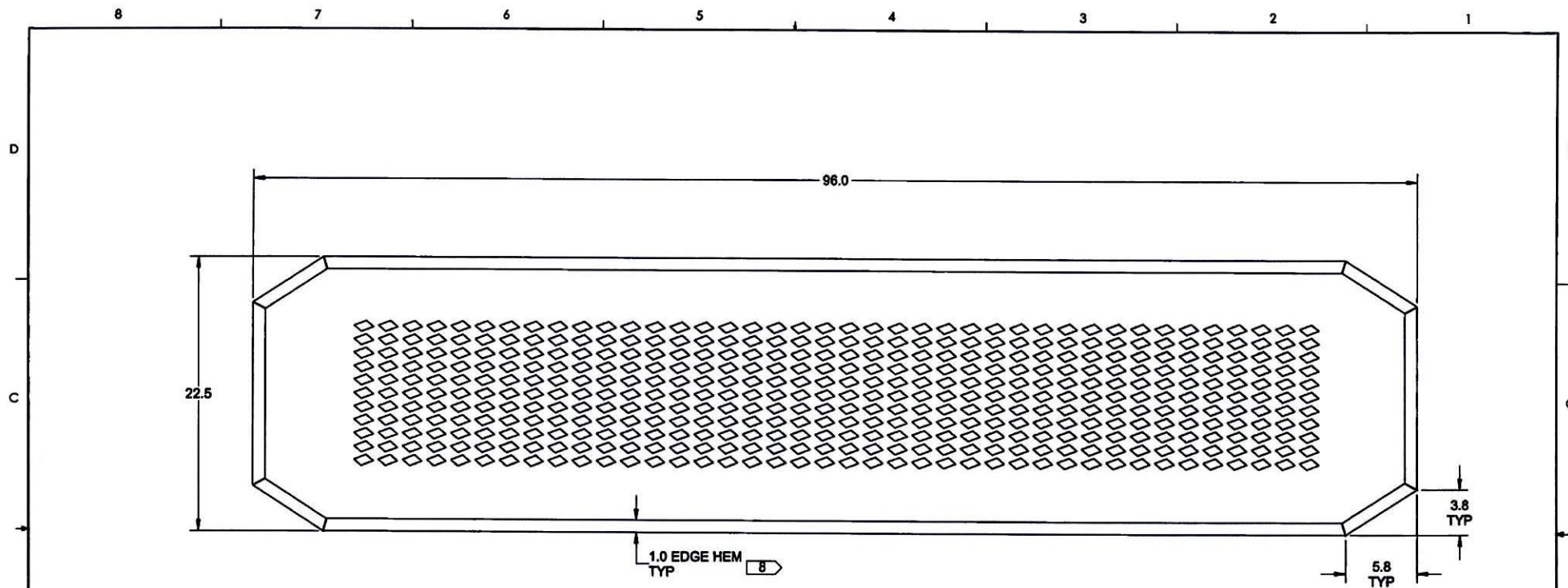
- 1) MATERIAL: WEBBING MATERIAL - NYLON, MIL-W-4068K, TYPE XVII, CLASS 1A, COLOR RED
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A SIZE F, COLOUR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.0 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

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2017-06-07

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DESIGN	VS	DART AEROSPACE LTD	
DRAWN	VS	HAMMERSBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D4029	SHEET 3 OF 8
APPROVED	DSW	TITLE	SCALE
DE APPR.	DSW	WEBBING, 350 BASKET	NTS
DATE	15.12.17	COPYRIGHT © 2016 BY DART AEROSPACE LTD	





D4029-5 MESH PANEL (LONG BASKET)

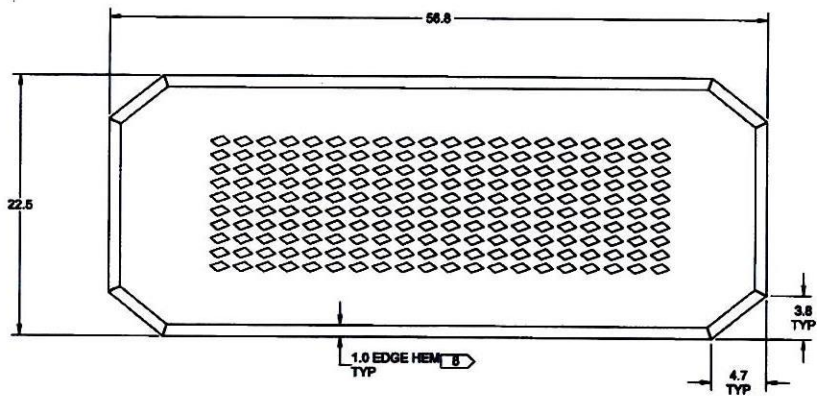
NOTES:

- 1) MATERIAL: MESH - 100% H.T. NYLON MESH BLACK (NOM 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A SIZE F, COLOUR BLACK
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.04 lbs
- 8) STITCH WITH 1.0 INCH HEM ALONG MESH PANEL EDGE

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2017-06-07

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DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D4029	REV. B
MFG. APPR.	DD		SHEET 5 OF 8
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	WEBBING, 350 BASKET	NTS
DATE	15.12.17	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4029-7 MESH PANEL (SHORT BASKET)

NOTES:

- 1) MATERIAL: MESH - 100% H.T. NYLON MESH BLACK (NOM 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP21J (APEX MILLS CORPORATION) OR MARION #8885
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-296 TYPE II, CLASS A SIZE F, COLOUR BLACK
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.81 lbs
- 8) STITCH WITH 1.0 INCH HEM ALONG MESH PANEL EDGE

RELEASED
2017-06-07

APPROVED

DESIGN	VS	DART AEROSPACE LTD	
DRAWN	VS	HAMMERSBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D4029	SHEET 6 OF 6
APPROVED	DSW	TITLE	SCALE
DE APPR.	DSW	WEBBING, 350 BASKET	NTS
DATE	15.12.17	COPYRIGHT © 2016 BY DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039397**

Supplier: AET002-VC
Aerotex Interiors Inc.
2340 PEGASUS WAY NE, UNIT 151
Calgary
AB
T2E 8M5 Canada
Phone: 403 295 8770
Fax: 403 313 0793

Attention: , Scarlett

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039397

PO Date: 3/22/18

Due Date: 4/20/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4029-041P		Webbing (Long Basket)	Firmed	4/12/18	4 pcs	4 pcs	4 pcs	\$301.25/pcs	\$1,205.00

DAG
38
9-89

Line Item Note AS PER DWG D4029 REV. B
JOB NO 174814

Grand Total: \$1,205.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CX

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

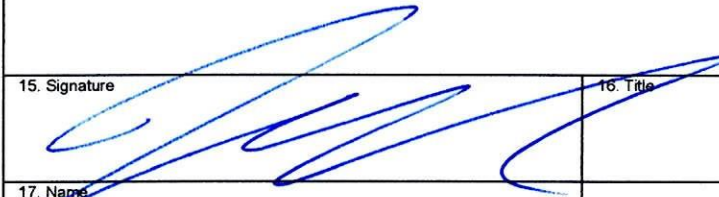
A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/17/18 7:44 AM dart.lavoie.chantal

1. Organization issuing certificate. Aerotex Interiors Inc., #151-2340 Pegasus Way NE Calgary, AB T2E 8M5		2. CERTIFICATE OF CONFORMANCE				3. Work Order / Contract / Invoice W8598	
4. Customer Name/Address DART Aerospace LTD 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA						5. Purchase Order PO039397	
6. Unit	7. Materials Used for Items	8. Specifications	9. Batch	10. Item	11. Part Number	12. Quantity	13. Status
1	Webbing Material: Nylon	MIL-W-4088K T XVII	6163	Long Basket – Webbing	D4029-041	4	NEW
2	Nylon Thread RED	V-T-295 Type II, Class A, Size F	9184				
3	Nylon Mesh Black	Style 1998N	7709				
14. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors' material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG. NO. D4029 Rev B.							
15. Signature 			16. Title QC Manager				
17. Name Jason Chanthyvong			April 23, 2018				